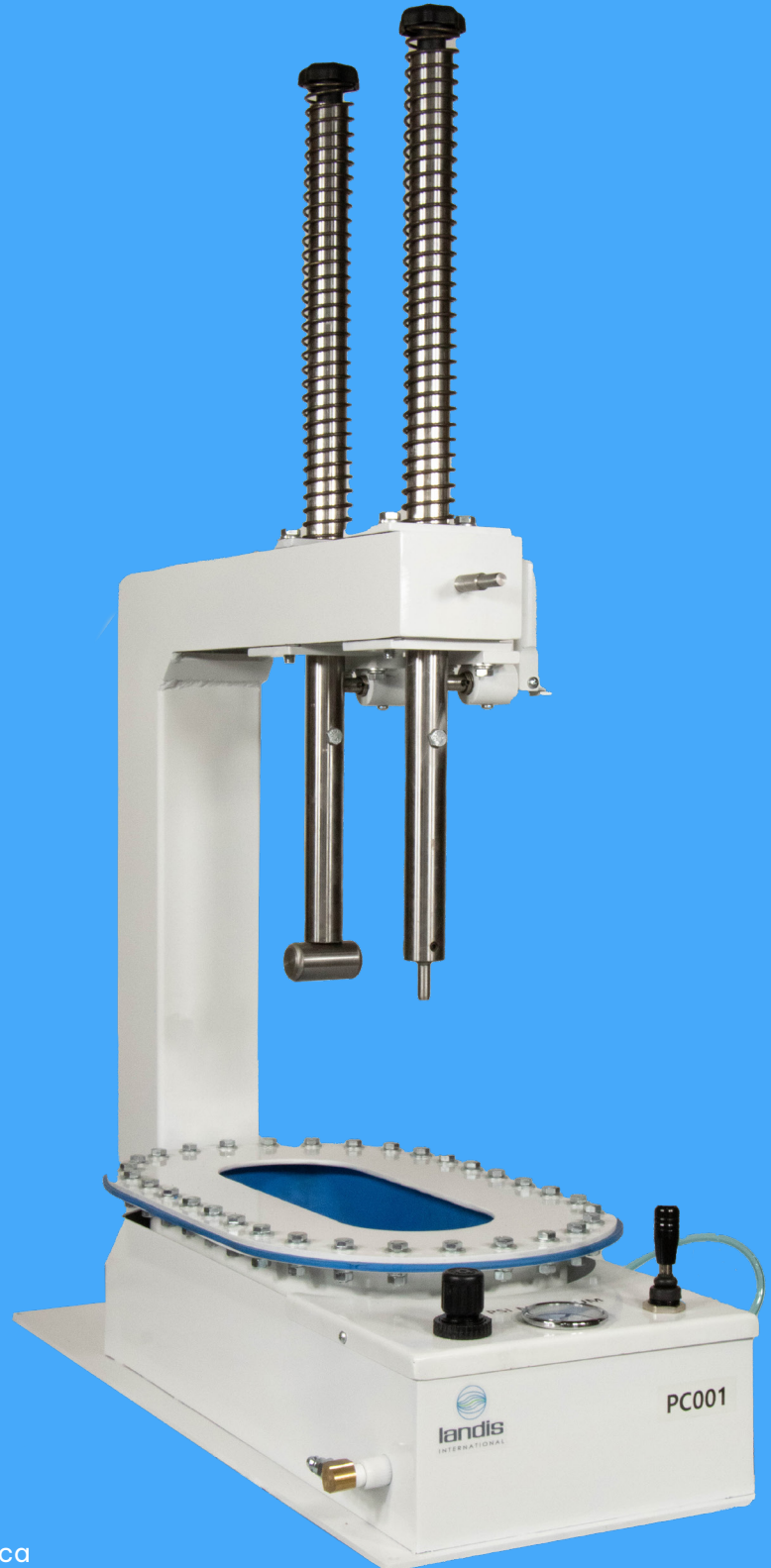


CUP SOLE PRESS PC001 OPERATOR MANUAL



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TABLE OF CONTENTS

| | |
|--|-----------|
| CUP SOLE PRESS | 3 |
| INTRODUCTION | |
| SAFETY RULES | |
| TOOL SHOULD BE MAINTAINED | |
| KNOW HOW TO USE TOOL | |
| DESCRIPTION..... | 4 |
| UNPACKING | 4 |
| SPECIFICATIONS..... | 5 |
| OPERATING THE CUP SOLE PRESS..... | 5 |
| TO USE THE CUP SOLE PRESS | |
| TO USE THE CUP SOLE PRESS | |
| TO CHANGE THE PAN | |
| ACCESSORIES..... | 9 |
| WARRANTY INFORMATION | 10 |

CUP SOLE PRESS

INTRODUCTION

The Cup Sole Press is built for gluing soles. It uses manual force and is compressed air operated to assure an even pressure all around the sole for optimal gluing.

SAFETY RULES



WARNING: For your own safety, read operating instructions manual before operating tool.

TOOL SHOULD BE MAINTAINED

- Always unplug tool prior to inspection.
- Consult manual for specific maintaining and adjusting procedures.
- Keep tool clean for safest operation.
- Keep all parts in working order.
- Check for damaged parts. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting and any other condition that may affect a tool's operation.
- A part that is damaged should be properly repaired or replaced. Do not perform makeshift repairs.

KNOW HOW TO USE TOOL

- Use right tool for job. Do not force tool or attachment to do a job for which it was not designed.
- Disconnect tool from power when changing accessories.
- Do not force tool. It will work most efficiently at the rate for which it was designed.
- Do not overreach. Keep proper footing and balance.
- Never stand on tool. Serious injury could occur if tool is tipped over.
- Know your tool. Learn the tool's operation, application and specific limitations.
- Use recommended accessories. Understand and obey all safety instructions supplied with accessories. The use of improper accessories may cause risk of injury to persons.

DESCRIPTION

The Cup Sole Press is manually operated and compressed air assisted. The shoe is secured with the help of two metal posts that can be locked at different heights. A pan is then filled with air to assure an event pressure for the gluing of the sole.

UNPACKING

Check for shipping damage. If damage has occurred, a claim must be filed with the carrier immediately. Check for completeness. Immediately report missing parts to dealer.

Before shipment, your Cup Sole Press was checked at the factory for proper adjustment and operation. However, due to the possibility of jarring or damage during handling and shipping, it is necessary to check that the machine is in proper working order before use.

SPECIFICATIONS

| | |
|---------------------------|--------|
| Maximum air pressure..... | 20psi |
| Wide..... | 10” |
| Depth..... | 26” |
| Height..... | 29” |
| Weight..... | 125lbs |

OPERATING THE CUP SOLE PRESS

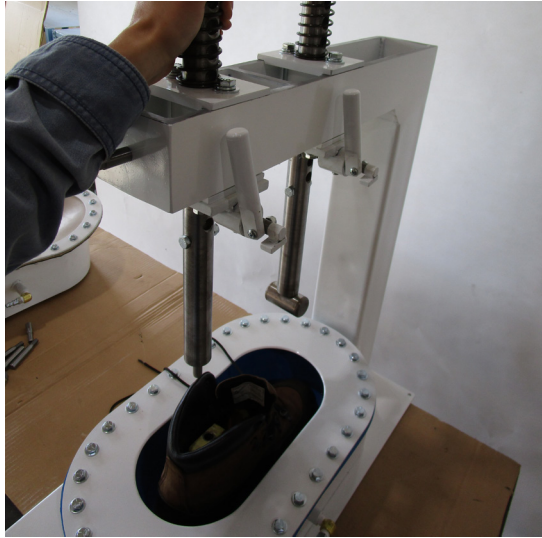


WARNING: Always hold the shafts while releasing them as they might hit objects above

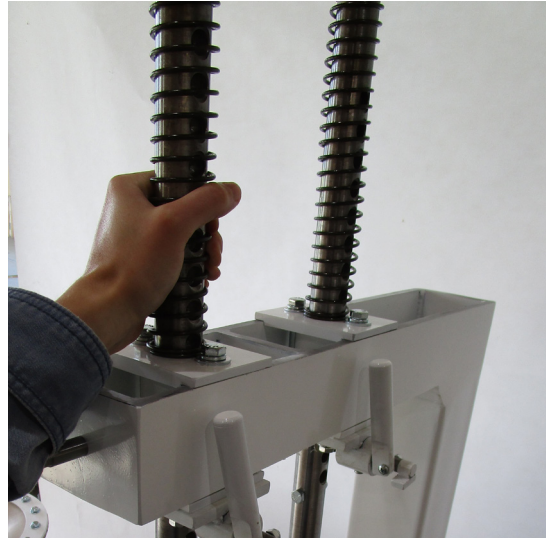
Make sure to use appropriate shoe lasts and that the pin of the shaft is properly aligned before filling the pan with compressed air.

TO USE THE CUP SOLE PRESS

1. Carefully place the shoe last in the shoe, and the shoe in the pan



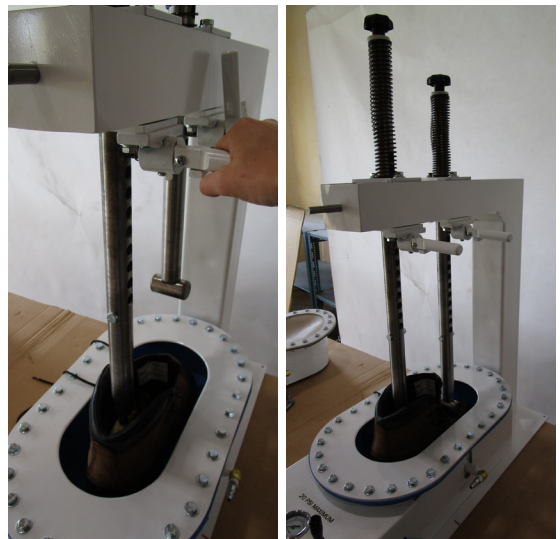
2. Slide the shafts to align them with the shoe last and the tip of the shoe



3. Push down on the shafts onto the last and the tip of the shoe



4. Lock in the pins in the shafts to secure their positions



WARNING: Make sure that the pin is properly aligned with the hole in the last or else equipment might get damaged.



WARNING: Make sure they are correctly locked into place. The pins have to be aligned with the holes in the shafts. If not, the shafts might bounce back and cause injury or break objects above.

TO USE THE CUP SOLE PRESS

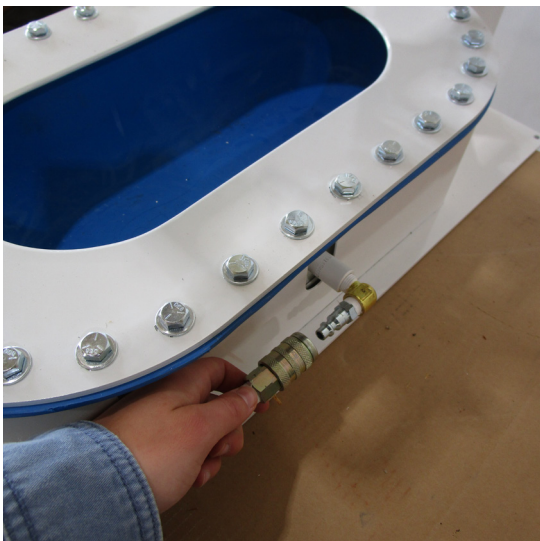
5. Connect the air compressor to the pan



6. Toggle the switch to inflate or deflate the pan. Adjust to the desired pressure



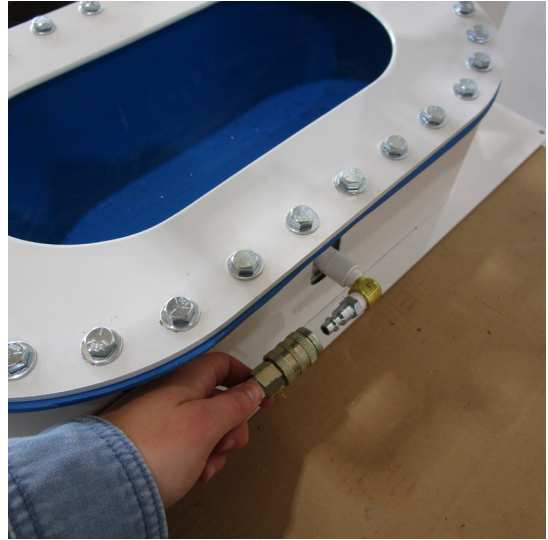
7. Once finished, unplug the pan from the quick air release



TO CHANGE THE PAN

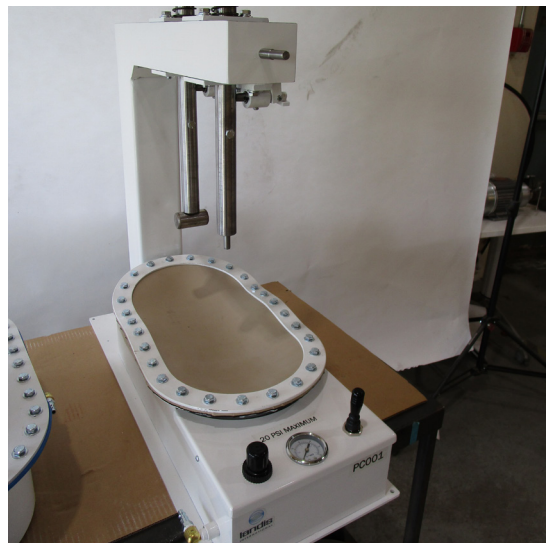
1. Clear the space from the shafts, shoes, lasts or anything else

2. Unplug the air compressor tube from the pan



3. Slide out the pan

4. Insert the other pan



WARNING: Make sure the new pan is securely placed against the bottom of the machine.

MAINTENANCE

A properly maintained machine will give you years of satisfactory service, whereas an abused machine will not. We strongly recommend that you observe the following procedures for your own benefit and safety.



- Keep shafts lubricated
- Keep the pan clean
- Make sure that no water get in the pneumatic system

TROUBLESHOOTING

| SYMPTOM | POSSIBLE CAUSE(S) | CORRECTIVE ACTION |
|--------------------------|---|--|
| The bladder wont inflate | There's a hole in the bladder There's water in the pneumatic system The air compressor isn't connected properly | Change bladder Check the air compressor for water damage Make sure that the hoses are well connected |

ACCESSORIES

| PART # | DESCRIPTION |
|--|--|
| SLM - Men Lasts Size US 6-15 SLW - Women Lasts Size US 5-11 | Shoe Lasts  |

| | |
|----------|---|
| PC001FC | <p>Flat cushion for flat soles</p>  |
| PCG0M001 | <p>Replacement bladder</p>  |

WARRANTY INFORMATION

Cup Sole Press Equipment and Equipment accessories are warranted for manufacturing defects for 12 months from the date of invoice from the Landis International warehouse or from an authorized distributor. Items will be replaced or repaired at Landis International discretion at no charge to the customer (See PC001 Warranty Repair/Replacement Procedure and Agreement). The warranty will be void if the item has been modified, abused, or used outside of Landis International recommendations.